# **The 5 WHY Analysis Template**

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| --- | --- | --- | --- | --- | --- | --- |
| Reason | Why?  Cause 1 | Gemba Evidence for Cause 1 | Why?  Cause 2 | Gemba Evidence for Cause 2 | Why?  Cause 3 | Gemba Evidence for  Cause 3 |
| 1 |  |  |  |  |  |  |
| 2 |  |  |  |  |  |  |
| 3 |  |  |  |  |  |  |
| 4 |  |  |  |  |  |  |
| 5 |  |  |  |  |  |  |